

## Product information Graphit-Spray

<b>Description</b>	<p>Quick-drying glide, lubricant and release agent.</p> <p><b>Graphit-Spray</b> remains flexible even at low temperatures, does not become brittle and can be used in a temperature range up to +250 °C.</p>						
<b>Field of use</b>	<p>Core shop / moulding, chill casting and maintenance.</p> <p><b>Graphit-Spray</b> forms after evaporation of the solvent, a lubricating film of highest compressive strength, which is tough adhesive, water-resistant and anti-corrosive.</p> <p><b>Graphit-Spray</b> is therefore suitable as:</p> <ul style="list-style-type: none"> <li>- <i>release agent</i> for synthetic sands and cold resin bonded sands</li> <li>- <i>lubricant</i> for sliding guides, drawing cores, gear racks</li> <li>- <i>protective film</i> against sand adhesions, such as at core shooters or sand mixers</li> </ul>						
<b>Application</b>	<p>Best effect is achieved with an evenly thin coating. <u>Shake</u> spray can <u>well before use</u>. Clean nozzle for longer brakes by holding spray can overhead.</p> <p>Do not spray the product towards a naked flame or any incandescent material. Solvent-vapours may form explosive mixtures with air, therefore provide for good ventilation – do not breathe vapours.</p>						
<b>Technical Data</b>	<table border="0"> <tr> <td>Density (20 °C):</td> <td>approx. 0,62 g/cm<sup>3</sup></td> </tr> <tr> <td>Boiling point:</td> <td>approx. -76 °C</td> </tr> <tr> <td>Flash point:</td> <td>approx. -97 °C</td> </tr> </table>	Density (20 °C):	approx. 0,62 g/cm <sup>3</sup>	Boiling point:	approx. -76 °C	Flash point:	approx. -97 °C
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<b>Packaging</b>	<b><u>Box with 12 spray cans á 500 ml</u></b>						
<b>Storage</b>	<p>Protect <b>Graphit-Spray</b> from direct sunlight and temperatures above 50 °C. Keep away from open flames and other ignition sources. Pressurised container! Shelf life 24 months when properly stored inside in original unopened container.</p>						
<b>Regulations and information</b>	<p><b>Graphit-Spray</b> is classified and labeled according to the CLP regulation and corresponds to the current EC regulation. Information about transport regulations, fire-fighting measures, accidental release, ecology and further information can be found in the material safety data sheet.</p>						

All information in this data sheet are based on our current knowledge and experience. A legally binding assurance of certain properties or suitability for a specific purpose cannot be derived. Each user of our products has to verify the usability for its specific purpose in his personal responsibility. Rights must be observed if required.

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