



Product information Formfestiger-Spray

Description	Moulding and core hardener for all common core manufacturing processes and for bentonite-bonded sands.
Field of use	Moulding and core shop. Formfestiger-Spray is used as surface hardener for natural and synthetic green sand molds in light and heavy metal casting. Formfestiger-Spray leads to the following improvements: <ul style="list-style-type: none"> - Reduction of sand elutions - Prevention of sand scabs - Higher dimensional accuracy of sand mold - Higher casting surface quality
Application	Formfestiger-Spray should be sprayed thinly and evenly on the clean pattern surface. Air or oven drying leads to excellent abrasion resistance. Thus homogeneity is assured, <u>shake</u> spray can <u>well before use</u> . Clean nozzle for longer brakes by holding spray can overhead.
Specification	Density (20 °C): approx. 0,67 g/cm ³ Boiling point/boiling range: approx. -44 °C Flash point: approx. -97 °C
Packaging	<u>Box with 12 spray cans á 500 ml</u>
Storage	Protect Formfestiger-Spray from direct sunlight and temperatures above 50 °C. Keep away from open flames and other ignition sources. Pressurised container! Shelf life 24 months when properly stored inside in original unopened container.
Regulations and information	Formfestiger-Spray is classified and labeled according to the CLP regulation and corresponds to the current EC regulation. Information about transport regulations, fire-fighting measures, accidental release, ecology and further information can be found in the material safety data sheet.

All information in this data sheet are based on our current knowledge and experience. A legally binding assurance of certain properties or suitability for a specific purpose cannot be derived. Each user of our products has to verify the usability for its specific purpose in his personal responsibility. Rights must be observed if required.

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